

THE ORIGINAL 2PLUS2™

TWIN ALUMINUM PATIO DOORS



STANDARD
DOORS

SINCE 1974

What exactly is a "2 PLUS 2"?

The Finest Door You Can Buy

"2 Plus 2" is our brand name. 2 Plus 2 also describes our product, the best designed, highest quality patio door you can buy.

2 Plus 2 gives you two sets of 2 panels. Each set works in harmony to multiply the resistance to air and water infiltration, energy efficiency, noise suppression and your security.

The original 2 Plus 2 has the features and built-in quality that year after year, delights tens of thousands of customers who recommend the 2 Plus 2 patio door to friends and family.

NOBODY builds leading-edge patio doors like Standard Doors Inc. has for over 40 years.

Maximum Security



Prevent forced entry with stainless steel load bolts, double hooks and keepers.



All four handles are anchored to a 1/8" steel security plate behind the frame.



Eliminate exterior removal of panels with anti-lift devices.

Top Performance

The performance requirements of the Canadian Standard are not sufficiently demanding for the 2 Plus 2.

Therefore, we subjected our **exclusive** locking system to the **toughest test for resistance to forced entry in North America** (ASTM F842-830).

The result: Double Level 40 = The highest rating on each of the double doors.

Please see our website for performance information at:

<http://www.standarddoors.com/2plus2>



2 PLUS 2 Features:

Defies the Weather

- Strategically placed weather seals eliminate patio door draft.
- A warm edge spacer keeps the glass perimeter much warmer, greatly reducing the risk of condensation.
- Double-door protection puts over 3 inches of insulating space between the twin doors to shield you from external elements.
- The exterior sets of panel frame tracks are thermally broken, which keeps the icy-chill outside.
- Powder coating (white or brown) resists the harshest exposures.

Exclusive Motion System

- All single and thermo panels glide on our exclusive tandem sealed ball bearing rollers
- Virtually indestructible.
- Glides smoothly, quietly, and effortlessly.
- Non-wearing wheels are made of self-lubricating materials. No more ugly blackened bottom tracks.

Exceptionally Sturdy Screen

- Skip-free easy gliding adjustable rollers.
- Durable and elegant locking mechanism.
- Pile fly stops on all four sides.
- Reinforced aluminum extrusions.

Looks Great

- Slim sight lines and hidden working elements
- Exclusive handle
- Attractive durable coating is practically maintenance free: occasional cleaning with soap and water is all it takes!
- Exterior and interior PVC capping protects the wood frame.

Unprecedented Guarantees

We believe in our product and back it up with comprehensive guarantees that are absolutely unprecedented in the industry. The main features of these guarantees are:

- **20 years** on parts
- **20 years** against insulated glass seal failure
- **20 years** against spontaneous tempered safety glass breakage (interior glass only)
- **Our guarantees are transferrable.**

Nobody backs patio doors like STANDARD Doors Inc.



Commercial brown door



V-groove Low E glass with argon gas



Door with white rectangular standard grills

Options:

- Low E glass with argon gas
- V-groove Low E glass with argon gas
- Bronze or grey tinted glass
- White rectangular, georgian or slimline grills
- White PVC brickmould with extended sill
- PVC capped wood brickmould 1 1/2" & 2" with anodized aluminum sill extension
- Aluminum brickmould with anodized aluminum sill extension
- Exterior aluminum capping - white or brown
- Keylock (pair)
- Painted all brown or brown/white combo
Other custom colours available - ask your dealer



Please check if your door configuration is Energy Star certified for your region at www.nrcan.gc.ca

Sizes:	Width	Available Heights
	1508 mm (59 3/8")	2019 mm (79 1/2")
	1788 mm (70 3/8")	
	2118 mm (83 3/8")	
	2327 mm (91 5/8")	2070 mm (81 1/2")
	2607 mm (102 5/8")	
	3102 mm (122 1/8")	2121 mm (83 1/2")
	2950 mm (116 1/8")	
	3508 mm (138 1/8")	

Non standard sizes also available.

Energize your home with Low-E and argon gas



Keeps your home cooler in the summer

Keeps your home warmer in the winter

Available at this quality dealer:



STANDARD
DOORS



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